

# AT40

## 4 MIL CLEAR ACRYLIC TRANSFER ADHESIVE TAPE

### PRODUCT DESCRIPTION

AT40 is a high performance glass filled acrylic transfer tape for use in a wide variety of transfer adhesive applications. The product is well suited for foam fabrication, gasket fabrication, and general industrial bonding.

The adhesive meets the functional requirements of:

General Motors GMN10046  
Ford WSS-M11P62-A  
FCA MS-10943

### PRODUCT CONSTRUCTION



### FEATURES & BENEFITS

- High performance transfer tape
- Bonds well to rough or irregular surfaces
- Able to be applied at low temperatures
- Excellent UV and chemical resistance
- Stabilized with glass fibers for cleaner slitting and die cutting
- Very good adhesion to metals, glass, foams, and high surface energy plastics

### PRODUCT SPECIFICATIONS

Test	Typical Value	Typical Value (Metric)	Test Method
Adhesive Thickness	4.00 mils	0.102 mm	PSTC-133
Peel Adhesion	124 oz/in	34.45 N/25mm	PSTC-101
Tack	40 oz	1134 g	ASTM D 2979
Shear Adhesion	24 hrs @ 2.2 psi	24 hrs @ 15.2 kPa	PSTC-107
Minimum Service Temperature	-40 °F	-40 °C	
Maximum Service Temperature	250 °F	121 °C	

Tested values are typical under standard conditions and are not intended to be used for specification development. Technical data is believed to be true and accurate; Adhesive Applications recommends that the purchaser test for performance and fitness of use in all applications.

### Adhesive Applications - The Adhesive Solutions Company

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Rev A

9/18/2018

